



Excellence in **Plastics**

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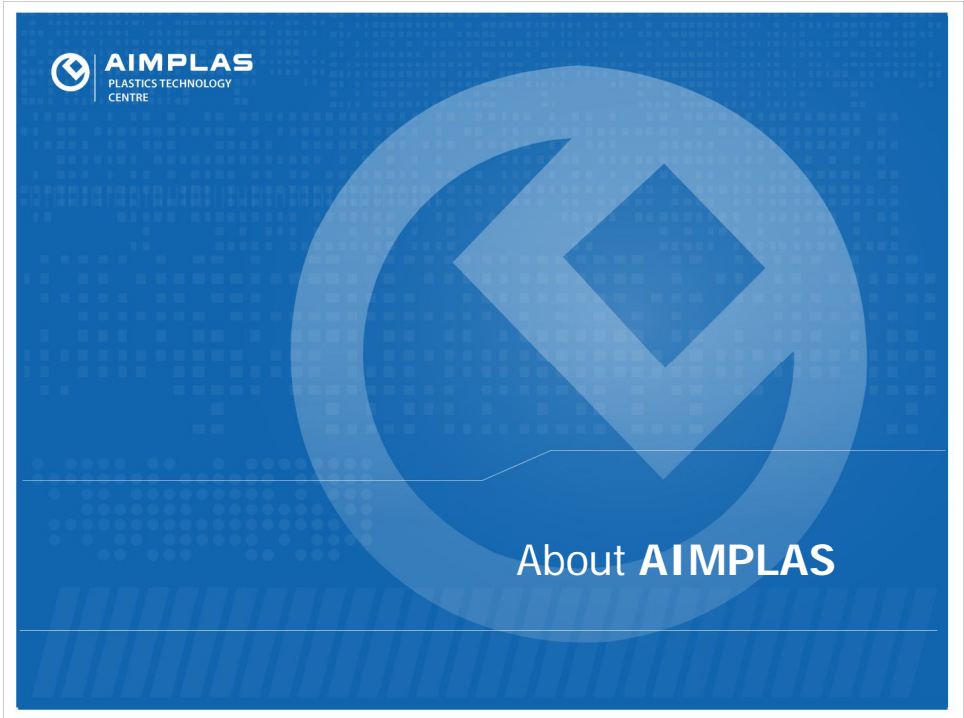
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# Contents

## About AIMPLAS

### Solutions for plastics

- R&D Projects
- Technical Assistance
- Analysis and Testing
- Competitive Intelligence
- Training



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## What is AIMPLAS?

AIMPLAS is a **Technology Centre** with more than 20 years of experience helping companies in the plastic sector



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## Staff

We are a team of more than 100 highly qualified professionals



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## Resources

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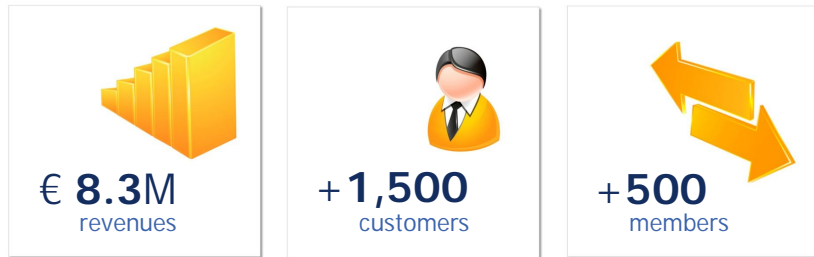
Over 8,500 m<sup>2</sup> facilities with state-of-the-art equipment and instrumentation



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## Our greatest asset: **your confidence**

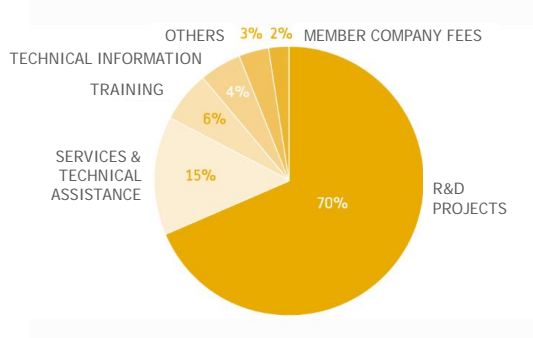
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2013 DATA



### Revenues by activity



### Market oriented



Global expertise across the whole **plastics value chain**



## We work with industry leaders...



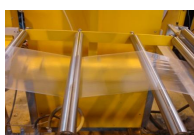
## And also with SMEs committed to R&D and quality







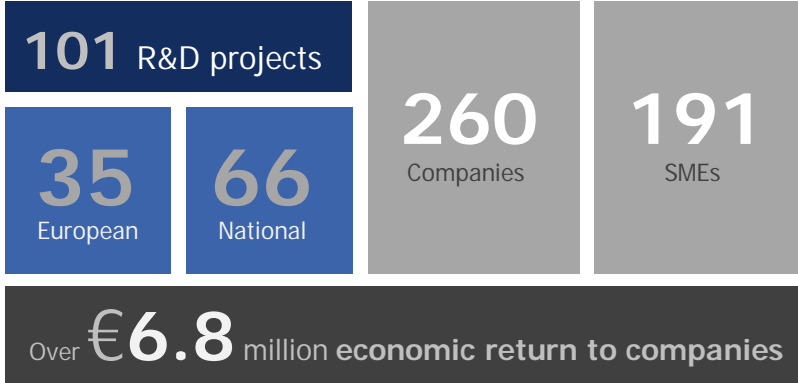
## Solutions for Plastics



- > R&D Projects
- > Analysis and Testing
- > Material Processing
- > Technical Assistance
- > Competitive Intelligence
- > Training







2013 DATA



## R&D Lines



- 1 Development of polymeric materials
- 2 Improving transformation processes
- 3 Product development



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## 1. Development of polymeric materials



### Sustainable materials

- Renewable sources
- Biodegradable
- Recycled

### Nanomaterials

### Materials with advanced properties

- Thermal and electrical conductivity
- Fireproof materials and smoke suppressors
- Active and smart materials
- Improved tribological properties
- High-barrier
- Materials for Additive Manufacturing Processes

### High performance composites

### Functional coatings

- Self-cleaning
- Superhydrophobic / superhydrophilic
- Scratchproof and wear resistance
- Barrier properties

### Improvement of materials' properties



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## 2. Improving transformation processes



Dispersion and rheology of blends

Continuous fiber reinforced thermoplastic composites

Development of advanced-curing systems for composites

Reactive extrusion

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## 3. Product development



### Packaging

Active and intelligent packaging

Food safety

Recycled plastic for food contact



### Construction

Thermal and acoustic insulation

Wood-plastic composites

Use of recycled plastics in asphalts and other construction applications



### Automotive and Transport

Lightweight structures with high stiffness

Renewable materials with high thermal resistance

High-performance surfaces (anti-scratch, anti-microbial, anti-odor)



### Energy

Thermal, proton and electrical conductivity

Solar collection capacity

Piezo-electric materials

Recyclability

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### 3. Product development



#### Electrical-Electronic

EMI shielding  
ESD (Electro Static Discharge) protection  
Flame retardants



#### Agriculture

Compostable materials  
Use of recycled plastic materials  
Functional materials:  
Anti-microbial, anti-insect, light scattering,  
...



#### Sport and leisure

Lightweight materials with high mechanical performance  
Sustainable composites  
Ergonomics and customization



#### Medicine

Materials with new features  
Materials from renewable sources



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### Your success is our goal



#### Packaging

Biodegradable and compostable juice bottles made from sugars and other residues present in the waste water from the juice industry.



Development of more ecological and economic packaging for pre-cooked food.



Development of active packaging with natural additives obtained from agroindustrial waste.



High barrier biodegradable materials for food packaging.



#### Construction

Flooring with antimicrobial properties for schools, nurseries and hospital.



Wood Plastic Composites for semi-structural applications and decorative elements.



Nanotechnology to develop smart sensors that allow monitoring roads and bridges in order to alert of changes in the structure.



Innovative plastic materials with thermal conductivity to replace metal in solar collectors.



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## Your success is our goal



### Automotive and transport

Biomaterials from flax and hemp with fireproof properties to build train interiors.



New plastic scratchproof coating for dashboards and door panels.



Development of automotive plastic components with sensor function integrated in smart textile that avoid scuffs, scrapes and vibrations.

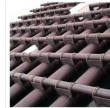


Nanotechnology for intrinsically coloring outer parts of vehicles and replace the wiring in lights and headlamps.



### Recycling

Development of a stretch of road in Madrid with asphalt incorporating plastic waste.



Recycled plastic reinforced with natural fibers to produce rafts for mussels cultivation.



Recycling of industrial waste plastics containing carbon nanotubes for subsequent introduction into the electric-electronic industry.

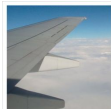


Using recycled material to develop packaging for the food industry.



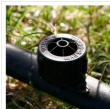
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## Your success is our goal



### Aeronautics

Innovative material that prevents ice buildup on the wings of airplanes.



### Electrical

Electrical conductive plastics for medical, automotive and military industry.

### Naval

Innovative shield to increase security on vessels.

### Medicine

Spine customized implants manufactured in 48 hours.



### Furniture

Bollard made from recycled tires through an innovative process increasing road safety.

### Sports and leisure

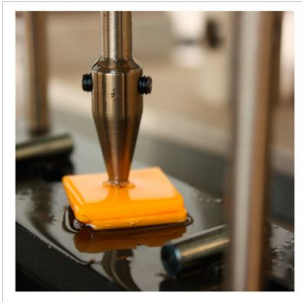
Biocomposites of vegetable origin to develop a front diffuser of F3 car.



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**We provide you with more value through results analysis**



- Identification and characterization
  - Polymers
  - Additives and reinforcements
  - Residual substances
- Mechanical properties
- Optical properties
- Rheological properties
- Physical and thermal properties
- Performance against external agents

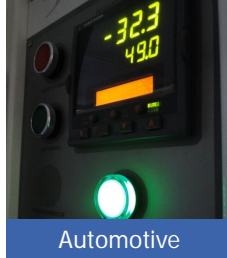
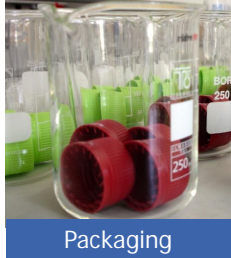
Internationally accredited laboratories according to ISO/IEC 17025



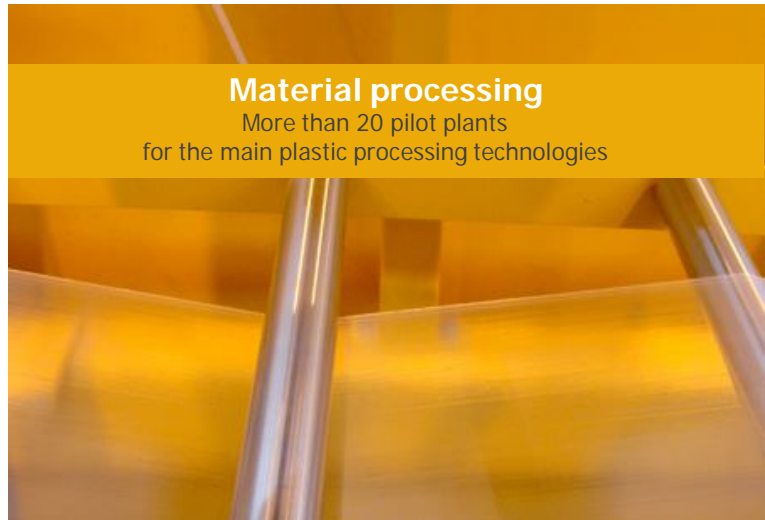
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## Sectorial laboratories

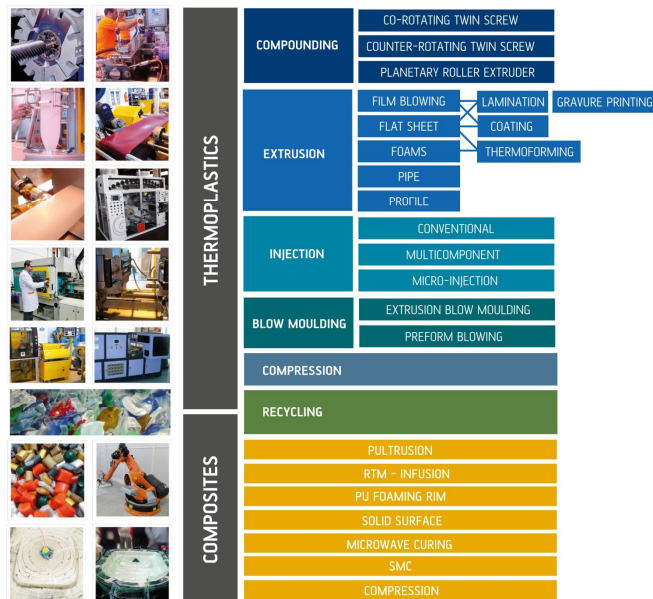
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Sheets  
Tanks: CE marking  
Pipes...

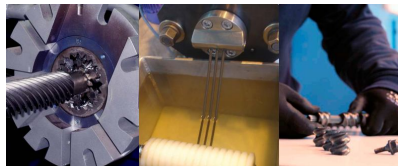






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## Processes: Compounding



**Taylor made compounds.** Short batches of special compounds.

**Formulation** adjustments and optimization.

Plastic materials **compatibility**.

New **additives and fillers** for plastics incorporation.

**Fillers and fibres dispersion** studies.

**Simulation software for Twin screw Extrusion process.**

Throughput and screw configuration optimization. Scale-up from pilot plant to industrial extruder.

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## Processes: Extrusion



### Processing evaluation in pilot plant:

- ✓ Blown film extrusion, up to 5 layers
- ✓ Cast sheet extrusion, up to 5 layers.
- ✓ Pipe and tube extrusion ( $\varnothing$  16 mm). Single-layer or bi-layer structures.
- ✓ Different geometries and materials profiles.
- ✓ Foam extrusion, chemical and physical foaming with CO<sub>2</sub>.
- ✓ Extrusion blow molding to obtain bottles (up to 200 ml). Up to 3 layers structures.
- ✓ Film lamination, multilayer structures and coating (maximum width 400 mm).
- ✓ Auxiliary processes: Thermoforming moulding, vertical packaging and heat-sealing (MAP).

**Special processes:** Reactive extrusion and elimination of volatile contaminants.

**Industrial up-scale** of extrusion processes developed in pilot plant.

Advising in machinery, tools and auxiliary equipment purchase.

**Technological assistance** in production plants from raw material reception to final product control.



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## Processes: Injection



**Product design and development:** sketch creation, rapid prototyping, 3D advanced modelling and model manufacturing (CAD-CAM-CNC), calculation simulation tools for mechanical stress (FEA).

**Technical assistance** for problems resolution during production.

**Moulding injection** of standard samples: ISO A, ISO B, ISO F, ISO D2 and UL94 (3.2, 1.6 and 0.8mm).

**Experimental tests** with commercial materials or new developed compounds, using AIMPLAS or customer moulds.

Determination of ratio flow path / thickness (spiral standard mould).

Determination of shrinkage according to standard UNE 294.

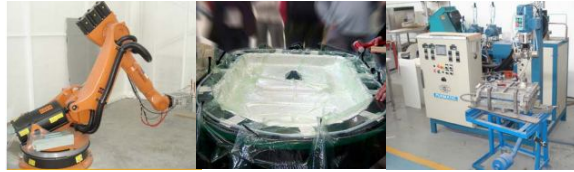
**Mould testing** (injection moulding machines of 12, 100, 130 and 160 Tn).

**Pre-series** manufacturing for product validation.



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## Processes: Composites



**Reinforcements, resins, fillers and additives** selection for different applications, including assessment of formulation and processing and validation testing of the final product. **Biomaterials**.

**Mould design, process optimisation and pieces extraction** according to resin-transfer processes (RTM, RTM-Light and infusion) and pultrusion.

**SMC and Prepregs prototypes**. Materials selection to comply with specifications.

Development of formulations in **solid surfaces** to improve properties of high inorganic filler products.

Incorporation of **nanomaterials** in formulations and prototypes obtaining. Properties characterisation.



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### Technical Assistance

More than a provider, a trusted technology partner



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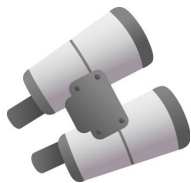
Reduction of product costs  
**Improvement of product properties**  
**Ecodesign**  
Advice on legislation and standards  
**Failure Analysis**  
Product and process development  
Expert reports  
**Technology audits**



**Competitive Intelligence**  
New business opportunities for your company



## 'Observatorio del Plástico'



The first Technology Watch System specialized in plastics

TECHNOLOGY

MARKET

ECONOMIC ENVIRONMENT

[www.observatorioplastico.com](http://www.observatorioplastico.com)



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## Information for innovation



Information for managing innovative ideas and opportunities

Market and competitive information

Legislation and standards for industrial sectors (DSI)

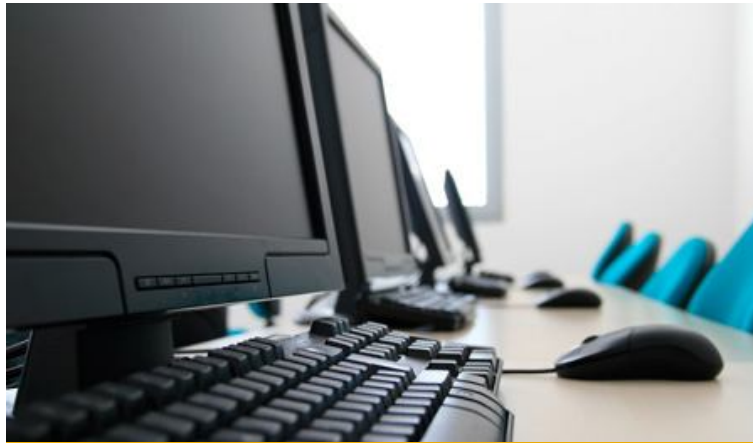
State of the Art reports

Reports on technologies

\* Our information services are powered by softVT™ a specialized software for technology watch ([www.softvt.com](http://www.softvt.com))



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## Training

We promote professional excellence in the sector



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## Our training programmes



- Conferences and seminars
- Tailor-made training
- Professional recycling courses
- Online training and webinars
- Official training
  - Vocational Training
  - Master in Polymer and Composite Technology



129 training activities · 2,100 professionals · 620 companies · 3,400 hours



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## Thank you

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